



SELECTION GUIDE





ACRYLIC SUBSTRATES

| | |
|------------------------------------|---|
| 3° | Non-flammable, water-thin, very fast set solvent cement for acrylics. |
| 4° | Non-flammable, water-thin, moderately fast set solvent cement for acrylics. |
| 16° | Fast drying, high strength, medium bodied cement for acrylics. Will also bond styrene, butyrate, polycarbonate, other plastics and porous surfaces. |
| 28° KIT | Hand mixed three-component, reactive, high strength acrylic based adhesive with excellent weatherability. Mil Spec A-8576C Type II. |
| 40° KIT | Hand mixed two-component 20:1, reactive, high strength acrylic based adhesive provides "museum quality" water clear joints with excellent weatherability. Mil Spec A-8576C Type III. Refrigeration Recommended. |
| 42° 50 ml Cartridge | Two-component 10:1, reactive, high strength acrylic based adhesive provides "museum quality" water clear joints with excellent weatherability. Mil Spec A-8576C Type III. Refrigeration Recommended. |
| 42° 230 ml Cartridge | Two-component 10:1, reactive, high strength acrylic based adhesive provides "museum quality" water clear joints with excellent weatherability. Mil Spec A-8576C Type III. Refrigeration Recommended. |
| 1802 | Thin bodied, moderately fast set. For bonding acrylics, styrene, PVC, ABS and butyrate to themselves or each other. |
| 3061° VOC Free | Thinner for #40A (Acrylic Monomer). |

VINYL, PVC, CPVC SUBSTRATES

| | |
|------------------|--|
| 66° | Thin syrup, fast curing, high strength. Instant contact strength. For flexible vinyl, urethane, wood, canvas, etc. Long working time. |
| 1001 | Thin syrup, slow set, rigid bond. For rigid or flexible vinyl to aluminum, glass, wood, etc. |
| 1829 | For many plastics and non-plastic materials, e.g., vinyls, acrylics, urethane, foam, polyester, wood, metal, etc. |
| 1909 | Medium syrup, fast set, flexible bond. For flexible vinyl, ABS, canvas, fabrics, acrylics, butyrate and polyurethane. Water resistant. |
| 1910 | Heavy syrup, slow set, solvent cement. For foamed, rigid and flexible PVC to themselves. Not for joining dissimilar materials. |
| 2007 | Water-thin, very fast set solvent cement. For foamed, rigid and flexible PVC to themselves and each other. Not for joining dissimilar materials. |
| 4007° | Medium bodied syrup, very fast set, rigid bond. For rigid vinyl. |
| 4052° | Medium syrup, fast set solvent cement. Multi-purpose for PVC, CPVC, ABS, styrene, nylon, foamed PVC, etc. |
| 4784 | Medium syrup, fast set, flexible bond. For flexible or rigid vinyl to itself or other materials such as fabrics, acrylics, butyrate and polyurethane. Weather resistant. |





POLYCARBONATE SUBSTRATES

55°
50 ml
cartridge
VOC Free

Two-component 1:1, reactive urethane based adhesive for bonding polycarbonate, butyrate, ABS and PETG. Excellent UV light resistance. Does not alter the impact resistance of polycarbonate.

58°
50 ml
cartridge
VOC Free

Two-component 1:1, reactive urethane based adhesive for bonding polycarbonate, butyrate, ABS and PETG. Excellent UV light resistance. Does not alter the impact resistance of polycarbonate.

STRUCTURAL ADHESIVES

10°
Kit
LOW VOC

Two-component, high strength structural adhesive. High viscosity. Bonds PVC, acrylics, styrene, ABS, polycarbonates, etc. Same physical properties as #11.

11°
470 ml
Cartridge
LOW VOC

Two-component, high strength, acrylic based adhesive packaged in a two-component cartridge for use with a mixing tip and dispensing gun. Same physical properties as #10. **Replaces #811.**

45°
43 ml
& 400 ml
Cartridge
LOW VOC

Two-component 4:1 high strength methacrylate structural adhesive. High viscosity. Bonds unprepared and corrosion resistant metals, composites and plastics.

UL 746C Approved

STYRENE

4807°
LOW VOC

Medium syrup, fast set. For bonding styrene to itself.



ABS SUBSTRATES

1707

Medium syrup, fast set. Dries milky translucent. For cementing ABS ONLY!

2354

Water-thin, fast set solvent cement. For bonding ABS and styrene to themselves. Not for joining dissimilar materials.

4707°
LOW VOC

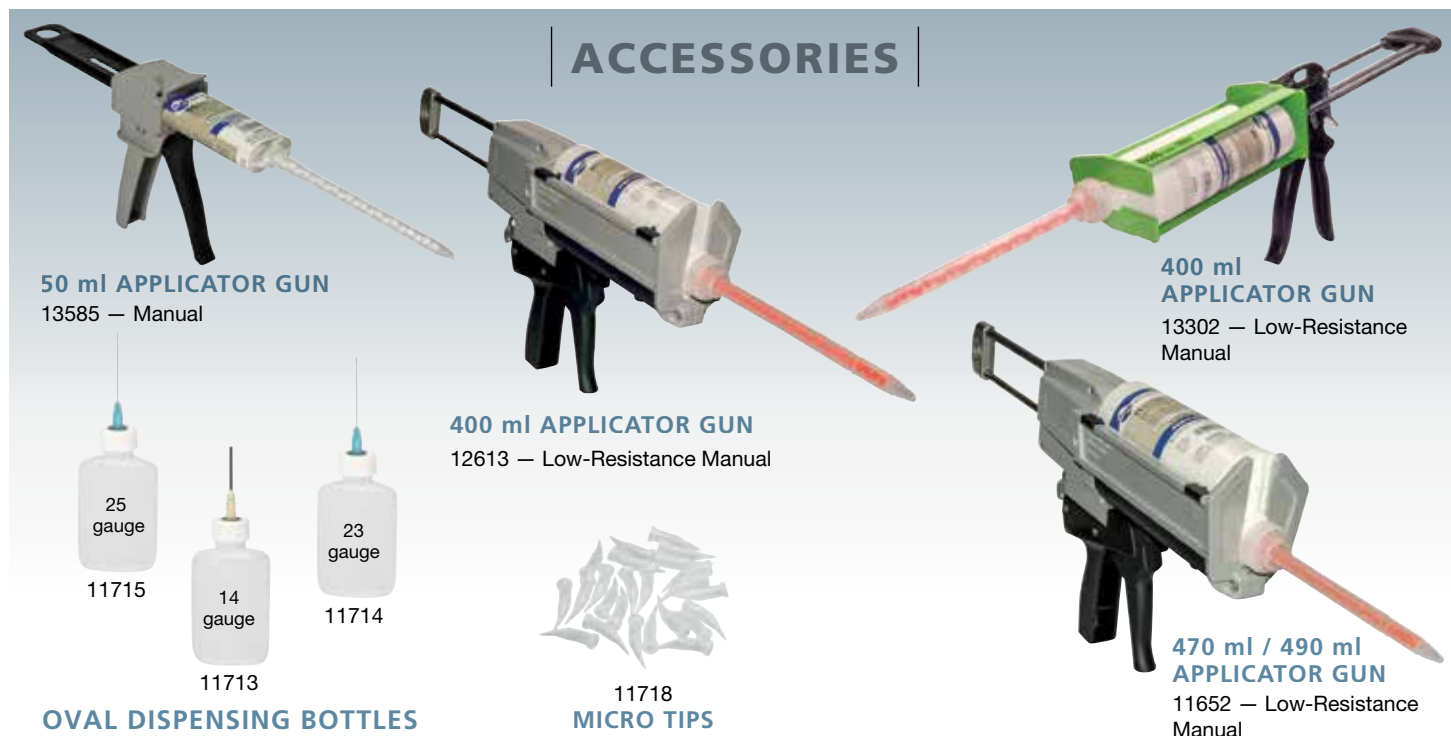
Heavy syrup, fast set, dries milky translucent. For cementing ABS ONLY! (Low VOC version of 1707).

CLEANER

57
Cleaner

Non-abrasive cleaner for acrylic and most other plastics.

ACCESSORIES



50 ml APPLICATOR GUN
13585 — Manual

400 ml APPLICATOR GUN
12613 — Low-Resistance Manual

400 ml APPLICATOR GUN
13302 — Low-Resistance Manual

470 ml / 490 ml APPLICATOR GUN
11652 — Low-Resistance Manual

OVAL DISPENSING BOTTLES

MICRO TIPS



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